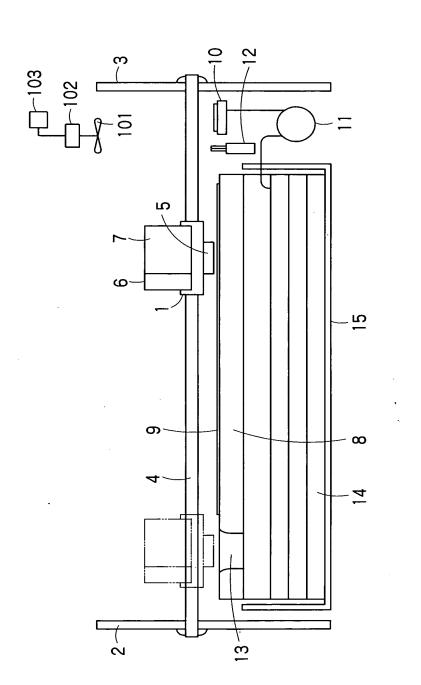




1/9

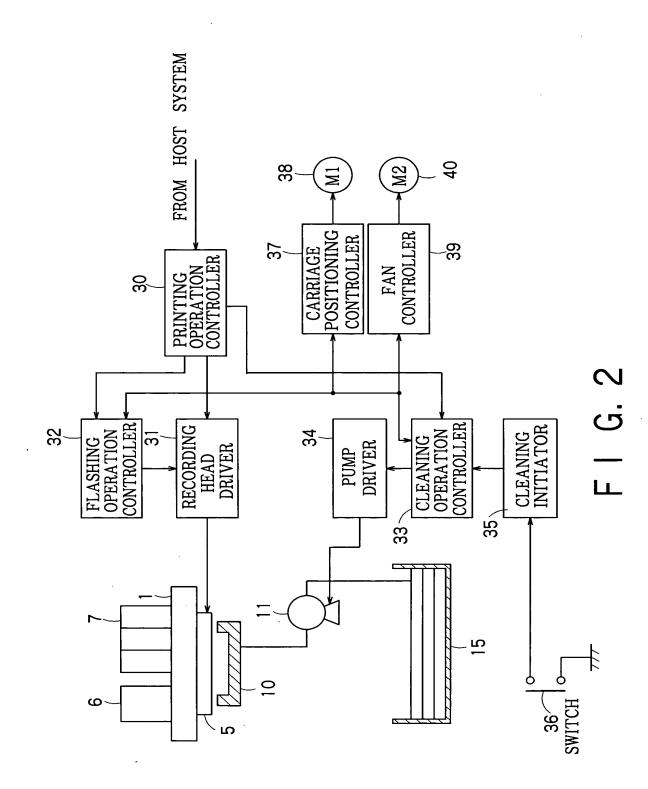
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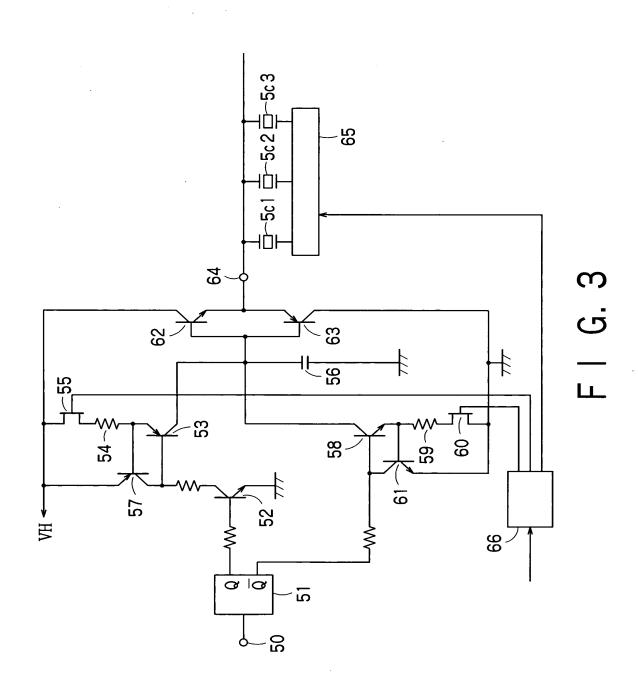
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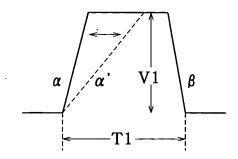
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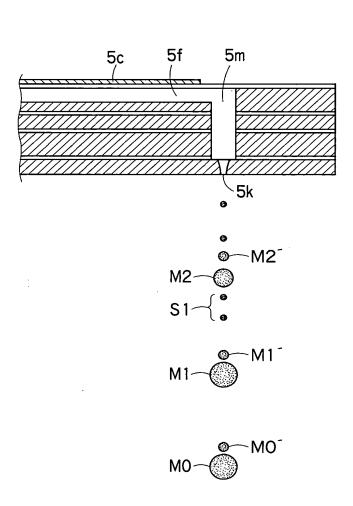
4/9

F I G. 4A



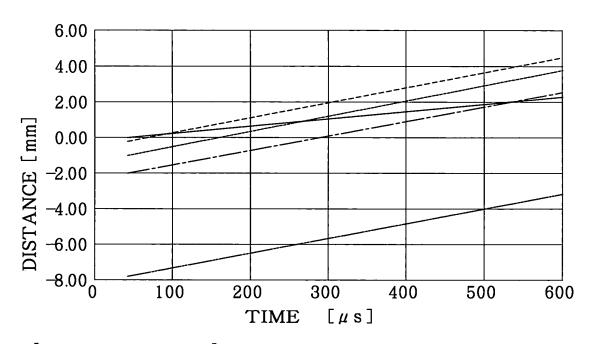
F I G. 5

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F I G. 6

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[EXPLANATORY NOTE]

PARTICLES JETTED IN THE PRECEDING INK JETTING CYCLE

PARTICLES JETTED IN THE SUCCEEDING INK
JETTING CYCLE BY USING A 1,000 Hz FLASHING SIGNAL

—---- FLYING CHARACTERISTIC OF THE MAIN INK
PARTICLES JETTED IN THE SUCCEEDING INK
JETTING CYCLE BY USING A 3,600 Hz FLASHING SIGNAL

PARTICLES JETTED IN THE SUCCEEDING INK
JETTING CYCLE BY USING A 7,200 Hz FLASHING SIGNAL

PARTICLES JETTED IN THE SUCCEEDING INK
JETTING CYCLE BY USING A 28,800 Hz FLASHING SIGNAL

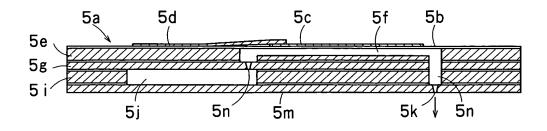
F I G. 7

Vm[m/s]	8	8	8	8	8	8
Vs [m/s]	7	6	5	4	3	2
L [mm]	2	3	2	2	2	2
f [Hz]	28000	12000	6667	4000	2400	1333

F I G. 8

FLASHING FREQUENCY [Hz]		1000	3600	4800	7200	14400	28800	
CONTAMINATION ERIOR EXTERIOR	BLACK	×	Δ	0	0	0	0	
	CYAN	××	Δ	Δ	0	0	0	
	MAGENTA	××	Δ	Δ	0	0	0	
	YELLOW	×	Δ	0	0	0	0	
	BLACK	×	Δ	0	0	0	0	
	CYAN	××	×	×	Δ	0	0	
	MAGENTA	××	×	×	Δ	0	0	
	N	YELLOW	×	Δ	Δ	0	0	0

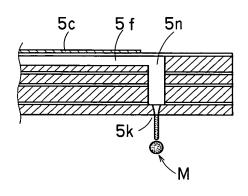
F I G. 9



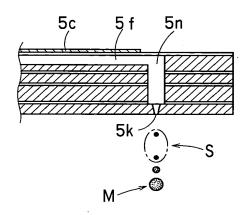
F I G. 10

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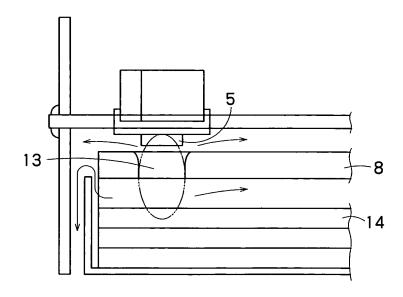




F I G. 11A



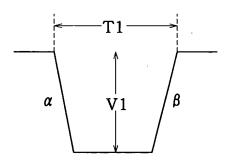
F I G. 11B



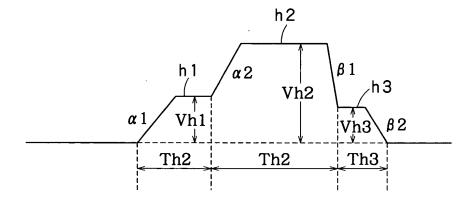
F I G. 12

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F I G. 13



F I G. 14